

Full-Scale Demonstration of DPT-Jet Injection with Microscale ZVI to Remediate a Chlorinated Solvent Source Area in Clay Till at Møllevej 9, Nivå

Neal Durant, Ph.D.
ndurant@geosyntec.com



Workshop on Injection of Remediation Agents
Copenhagen, 3 November 2022

❖ Peder Johansen, Nina Tuxen, Mads Terkelsen



**Region
Hovedstaden**

❖ Neal Durant, Dylan Eberle



❖ Bill Slack, Doug Knight, Chapman Ross

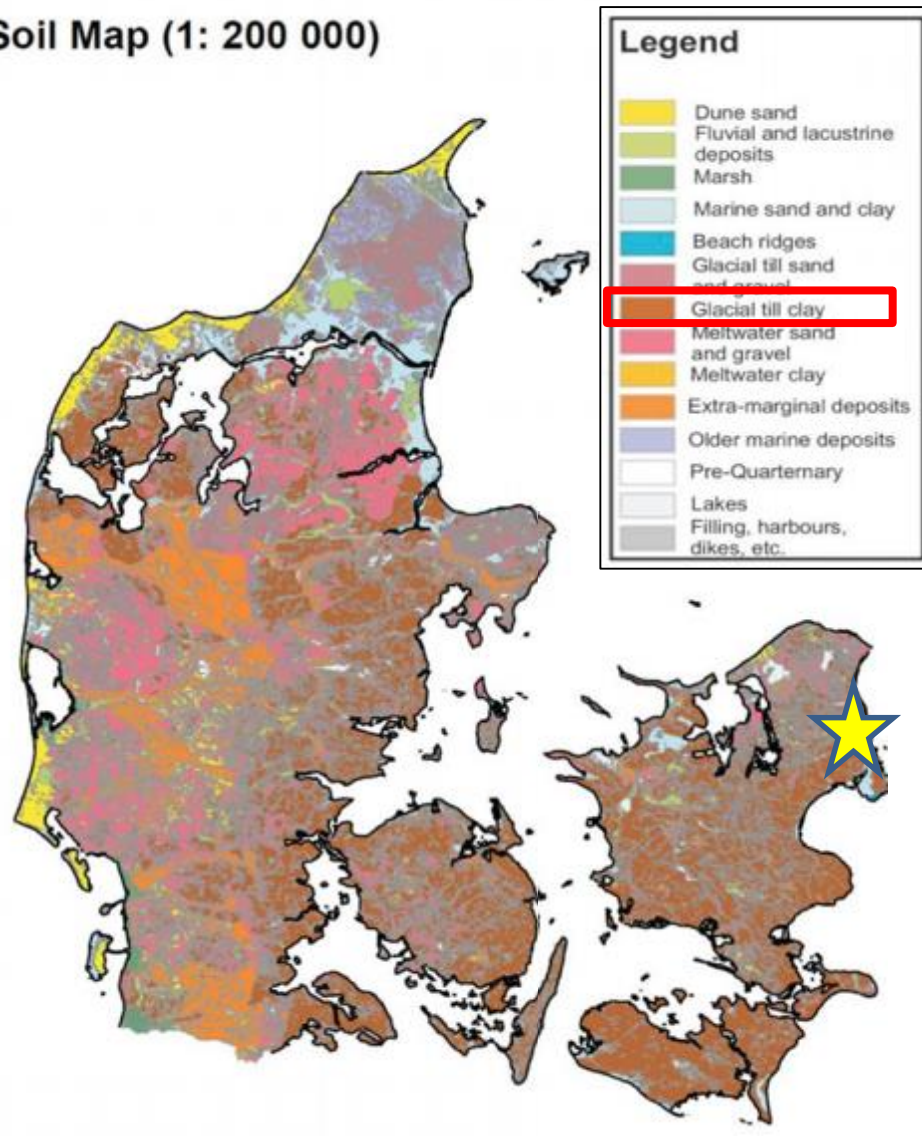


❖ Torben Højbjerg Jørgensen, Morten Dreyer

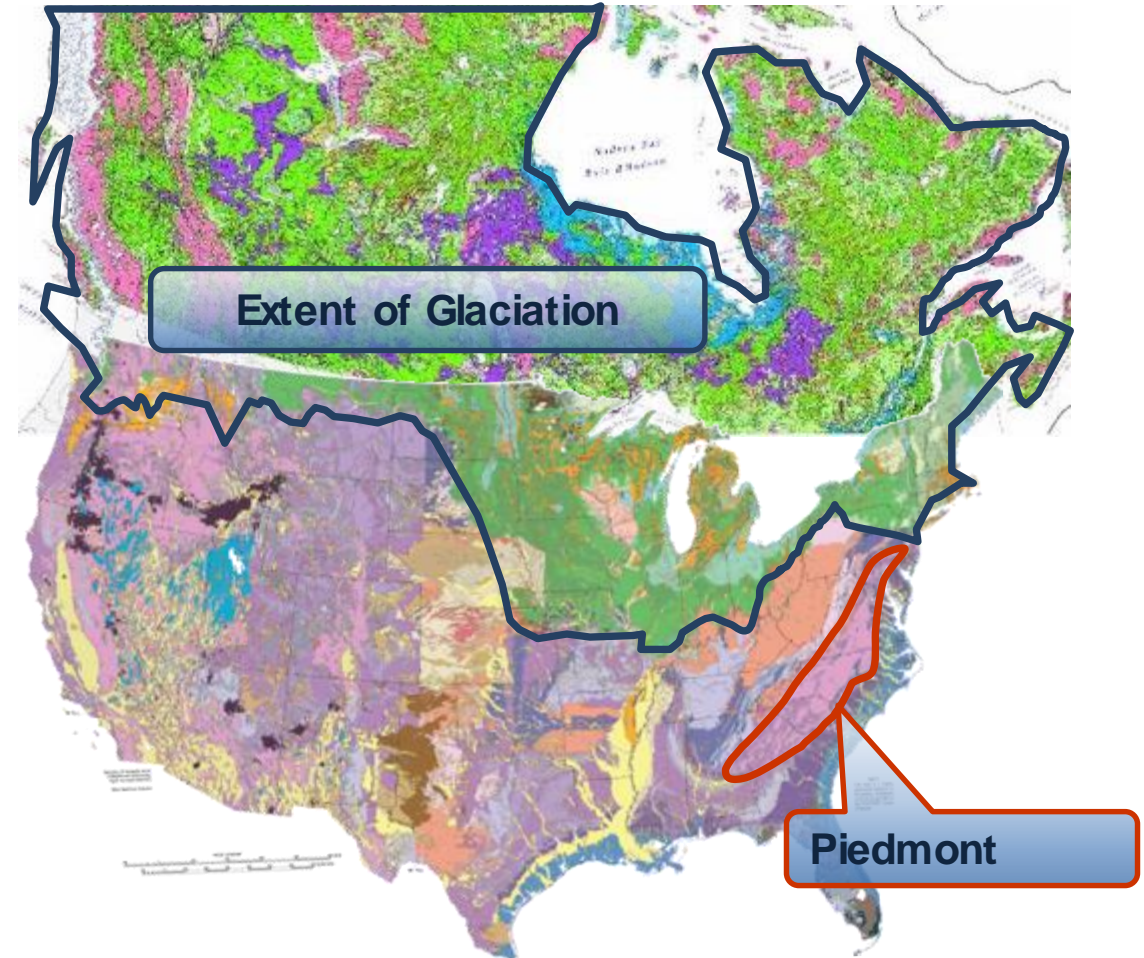


Problem, Part 1: 40% of Denmark is Covered in Clay Till

Soil Map (1: 200 000)

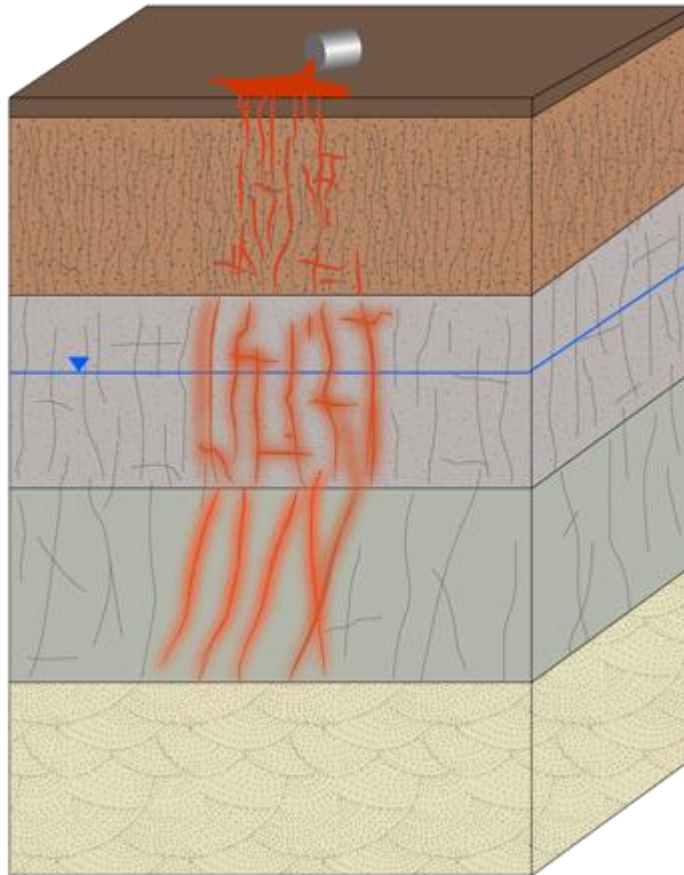
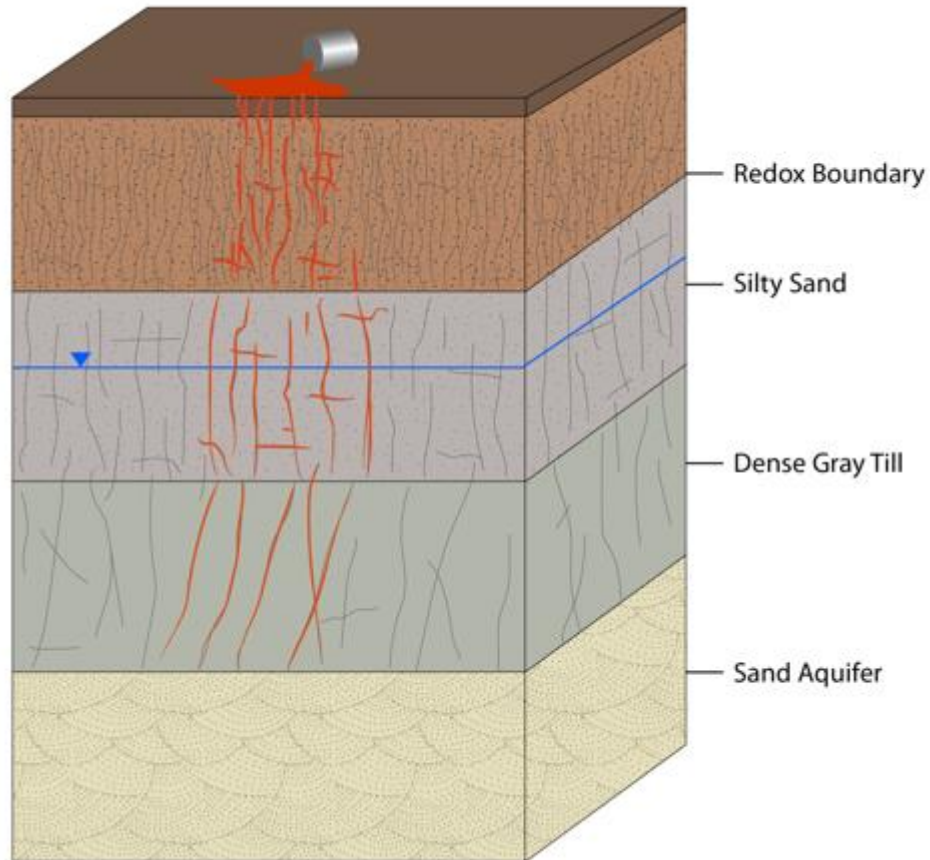


....glacial clay is also common in North America

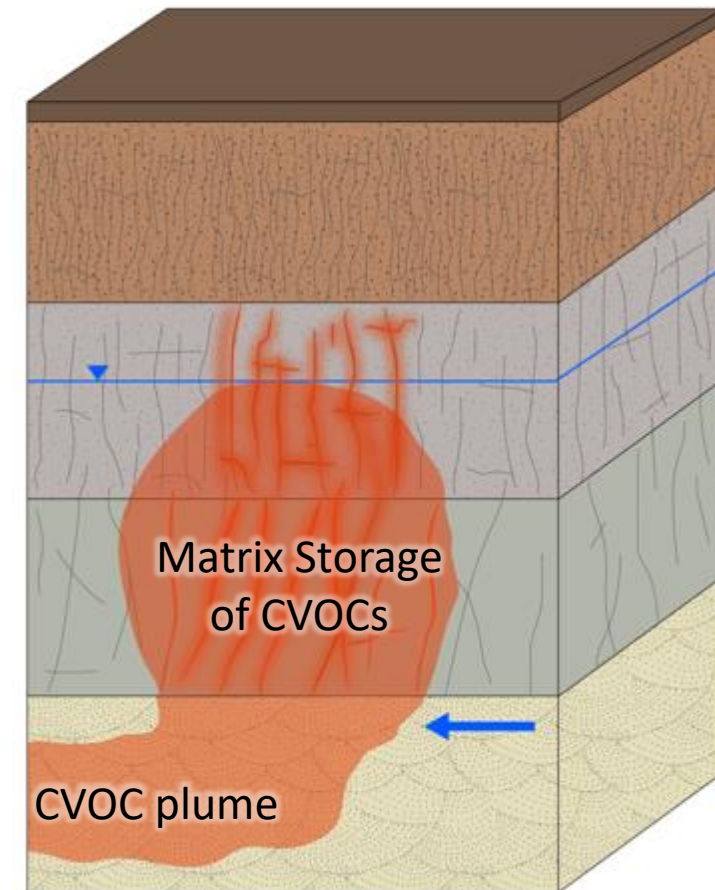


Problem, Part 2: Chlorinated Solvents released into clay till diffuse into the clay matrix, making remediation costly and challenging

Early Time



Later Time



In Situ Thermal Desorption

- High remediation efficiency, but expensive
- Was expensive before the energy crisis. And now....
- Environmental sustainability?
- Requires secondary, additional treatment at ground surface

Conventional DPT Injection

- Low permeability limits effectiveness of delivery
- Low radius of influence
- Poor control of placement
- High tendency for short-circuiting to ground surface



DPT-JI Technology Demonstration

Full-scale Source Area Remediation at Møllevej 9, Nivå



Project Phases and Timeline

2011

Phase 1 - Taastrup Pilot Test

- Clay till
- Nanoscale ZVI
- Rhodamine dye
- Conventional hydraulic fracturing
- Excavated injection test plot
- Fracture mapping
- Fracturing not controlled (unsuccessful)

2012 - 2013

Phase 2 – Innovation / Redesign

- Developed DPT fracturing method
- 3D printed prototype
- Pilot tests in Ohio and South Carolina

2014

Phase 3a – Møllevej 9 Injection Demonstration

- DPT. Jet Injection of mZVI
- Clay till, chlorinated solvent source
- Test: controlled & consistent emplacement of fractures
- Fracture mapping

2015 - 2020

Phase 3b - Møllevej 9 Treatment Demonstration

- DPT. Jet Injection of microscale ZVI
- Clay till, chlorinated solvent source area
- 6 to 12 m bgs
- 50 tonnes mZVI
- 121 fractures

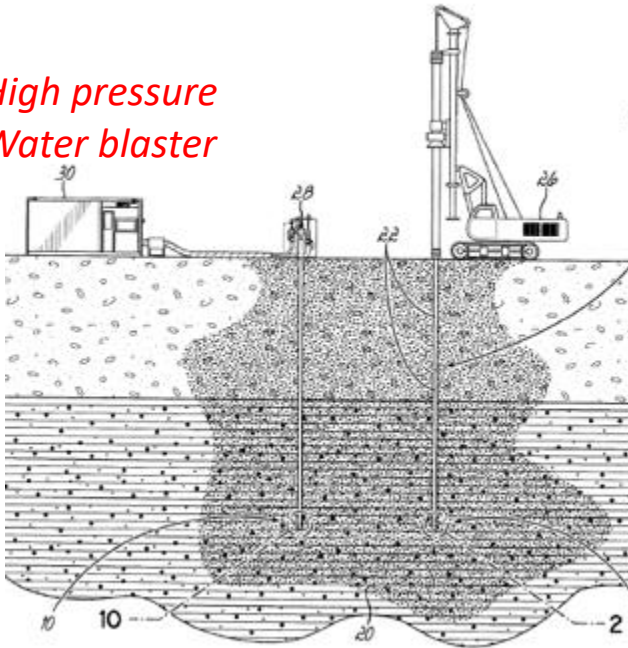
2021

Phase 4 - Cost & Performance Report

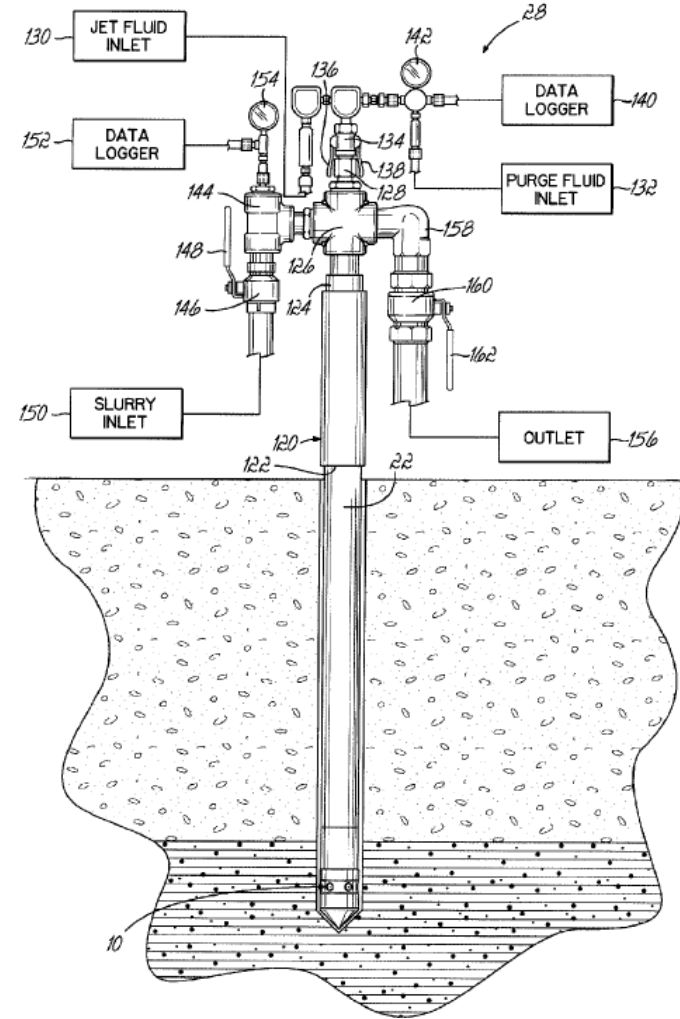
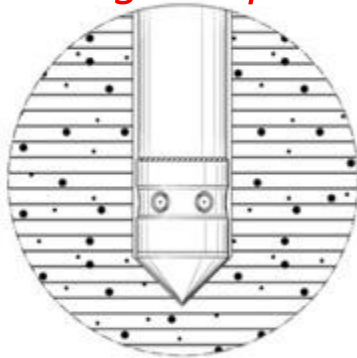
- Hypothetical clay till site
- Chlorinated solvent source area
- Compare cost of DPT-JI to ISTD, EK-BIO, and ISS

DPT- Jet Injection: A Solution for In Situ Remediation of Clays, Silts and Saprolite

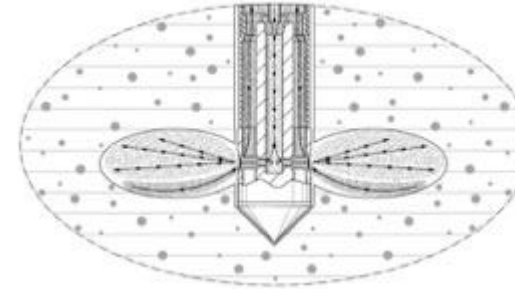
High pressure
Water blaster



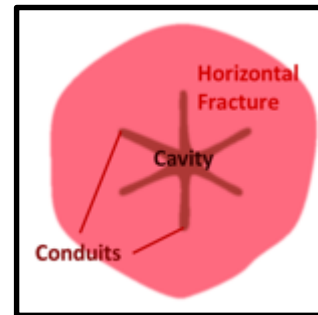
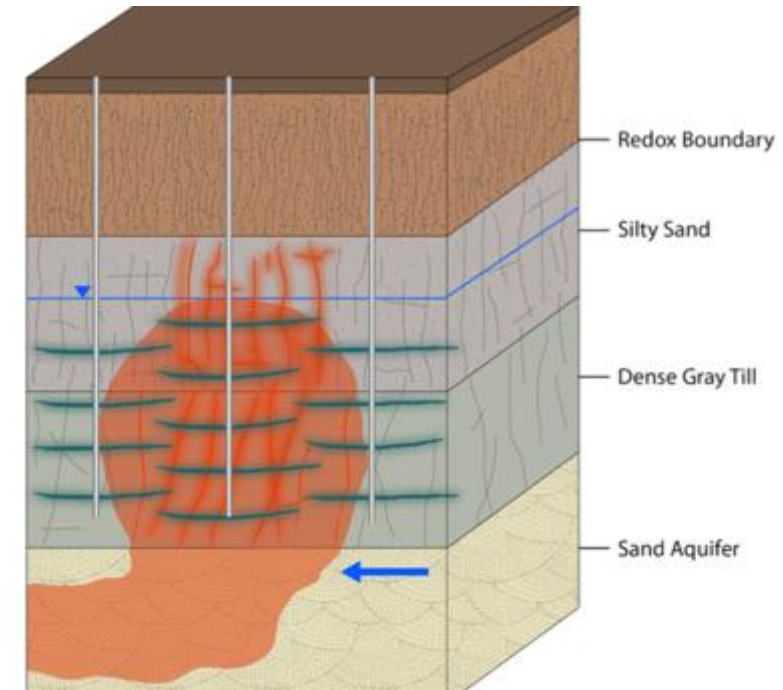
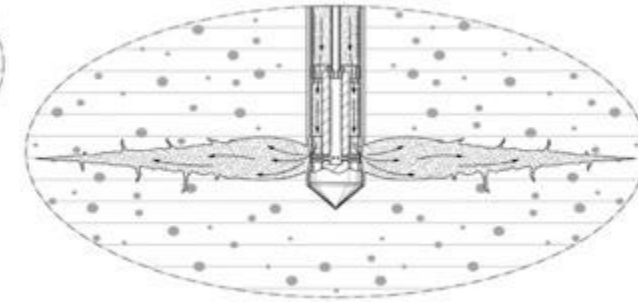
Push to
target depth



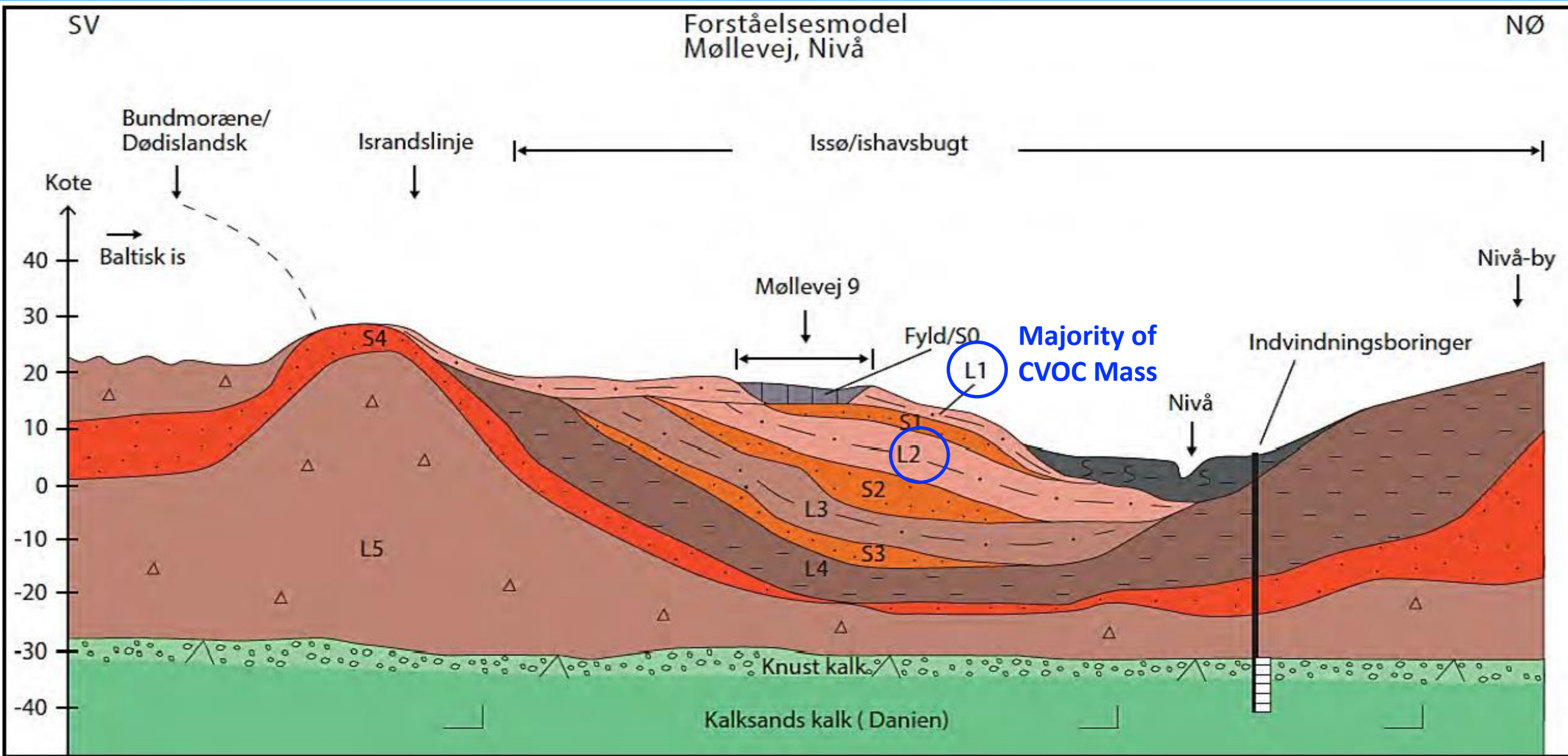
690 bar (10,000 psi)
jetting – cuts conduits



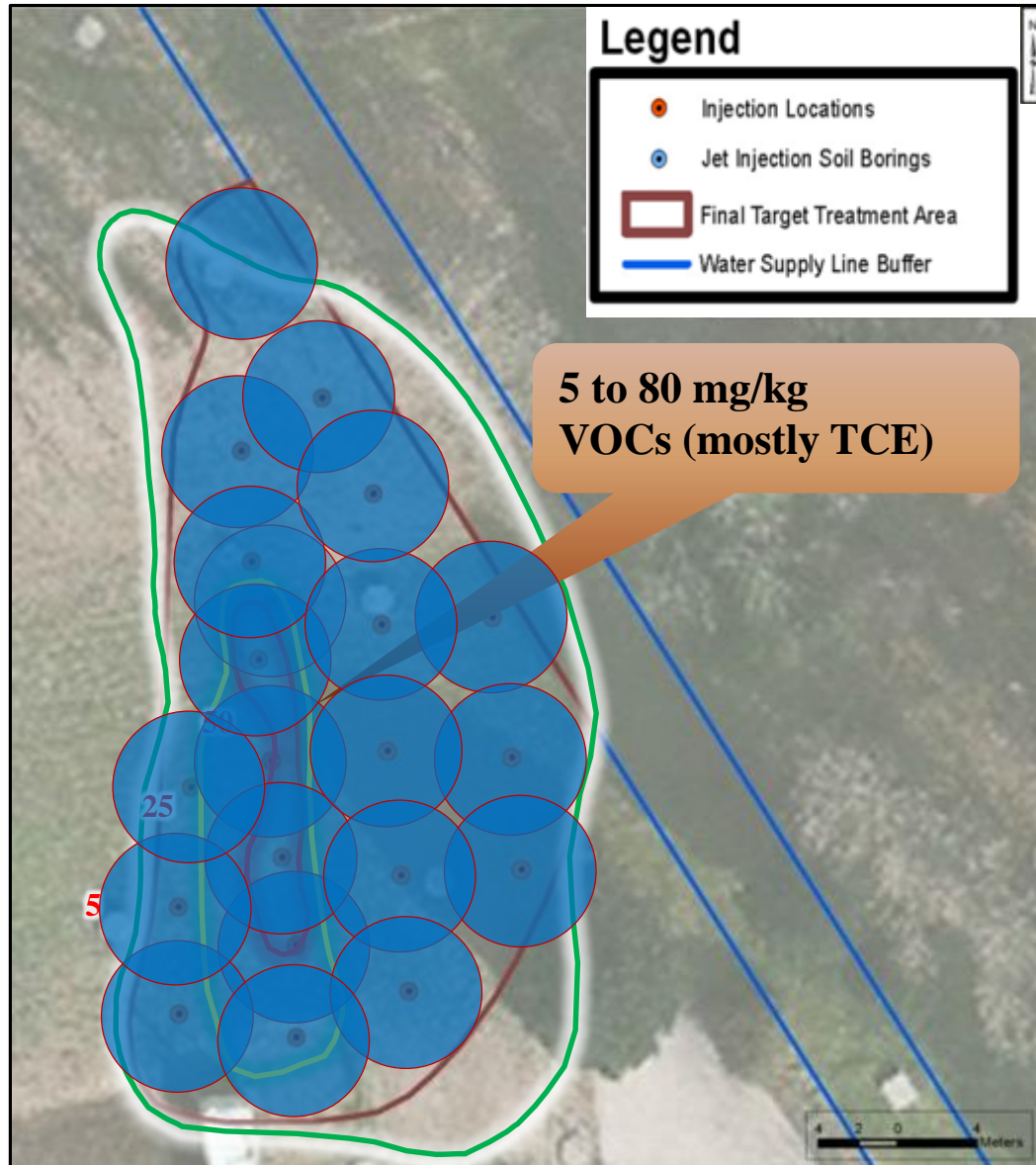
10 to 27 bar (400 psi)
slurry injection to
complete fracture



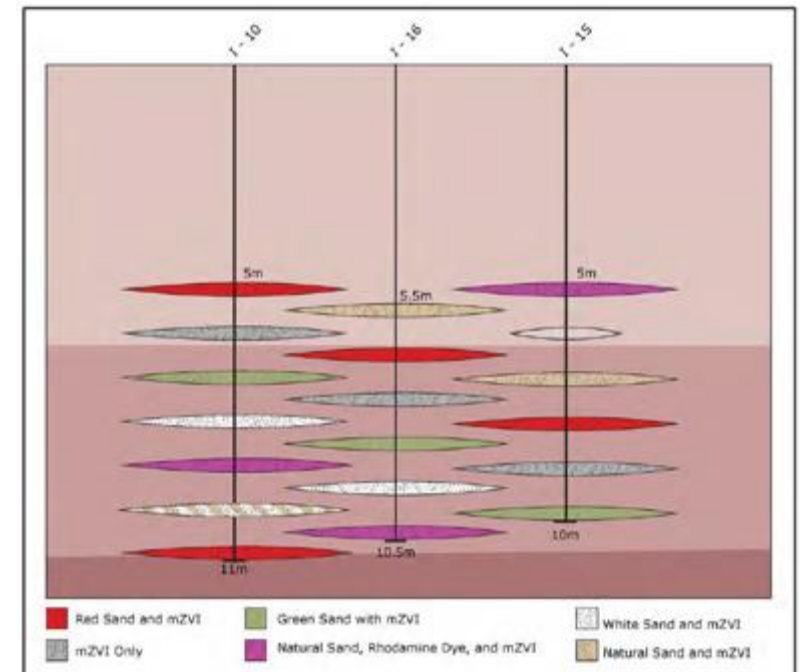
Geologic Profile for Møllevej 9 Area



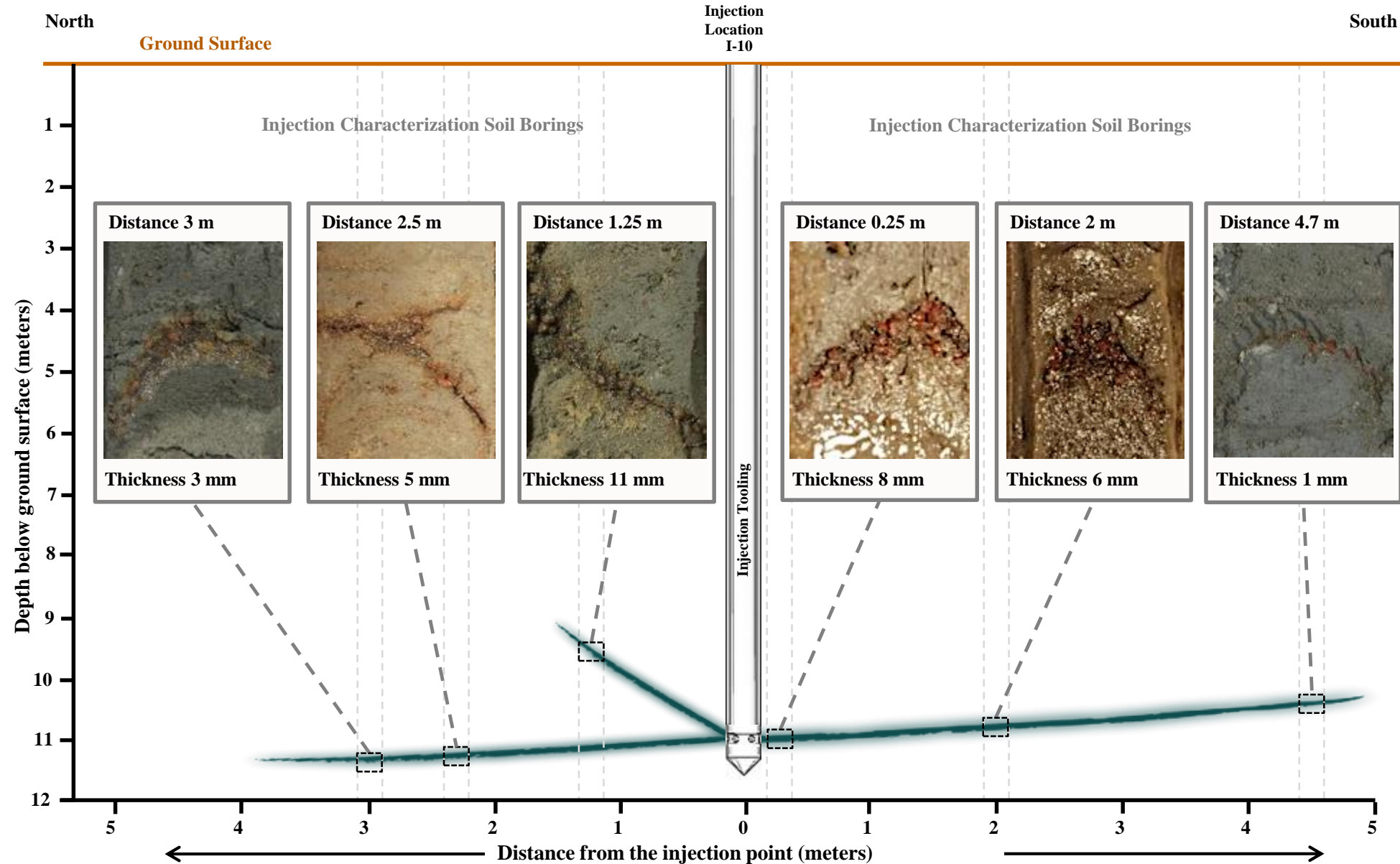
DPT-JI mZVI Remedial Design, Møllevej 9



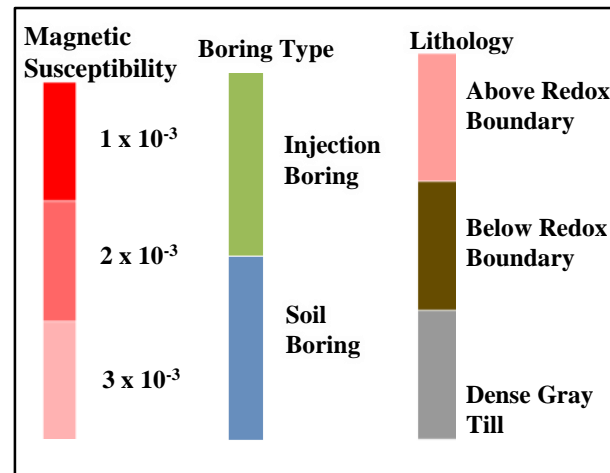
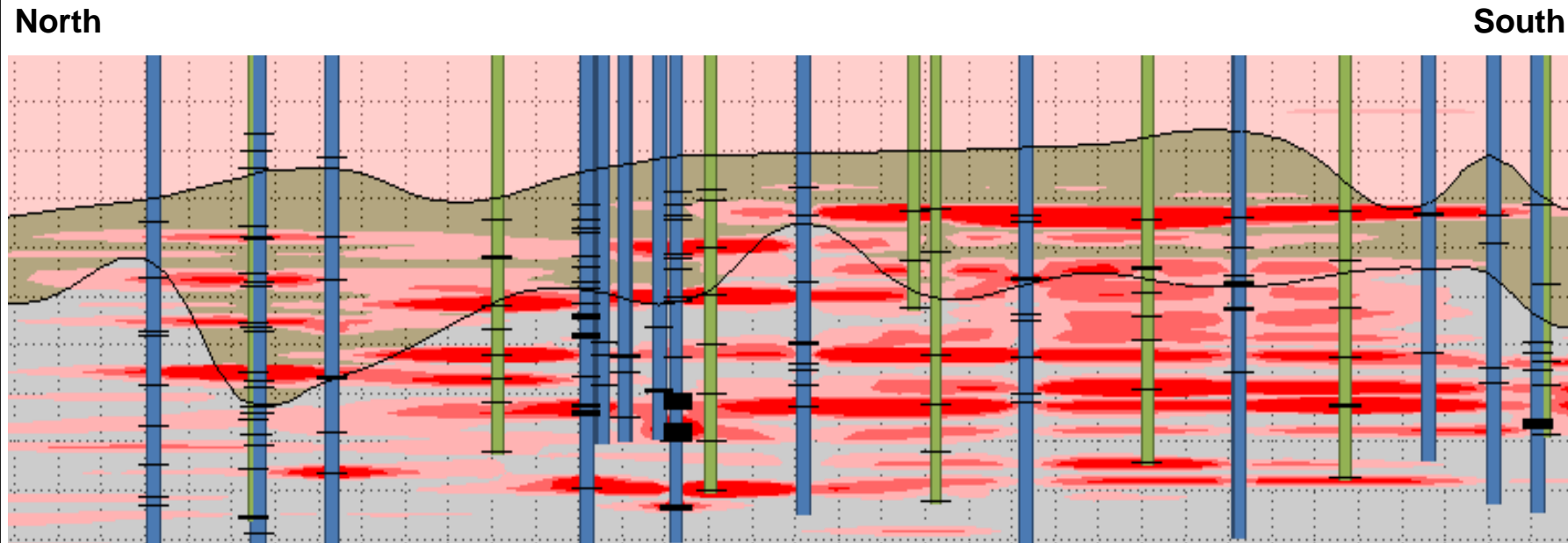
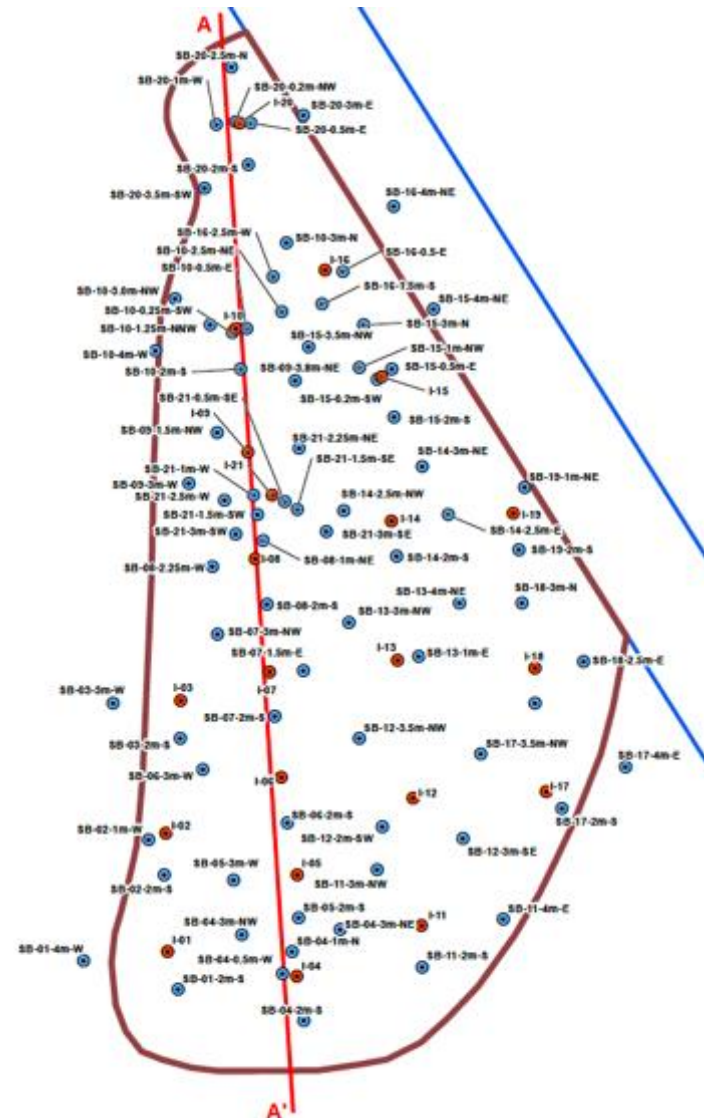
- 714 m² Target Treatment Area (TTA)
- Injection depth range: 6 to 12 m bgs
- 3,985 m³ treatment volume
- 0.5 to 1.0 m injection intervals
- 4 m design ROI
- 21 injection locations with 121 individual injections
- 50 tonnes mZVI (Hepure Ferox Flow)
- 25 tonnes sand



Tracing Individual Fractures



Lateral Distribution of Horizontal Fractures – North / South Cross Section



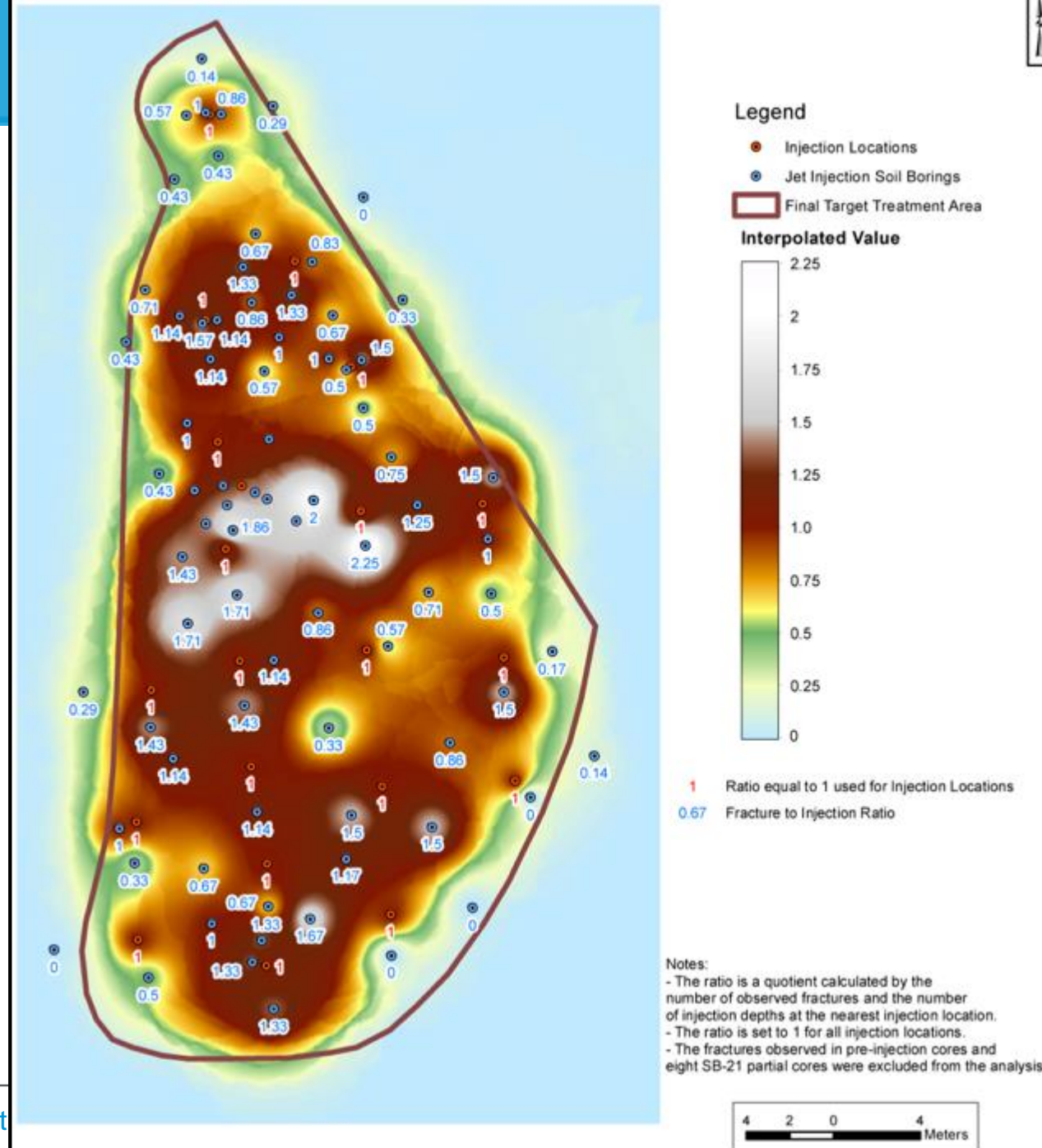
Black tick marks are visual ZVI observations in soil borings (3D model verification)



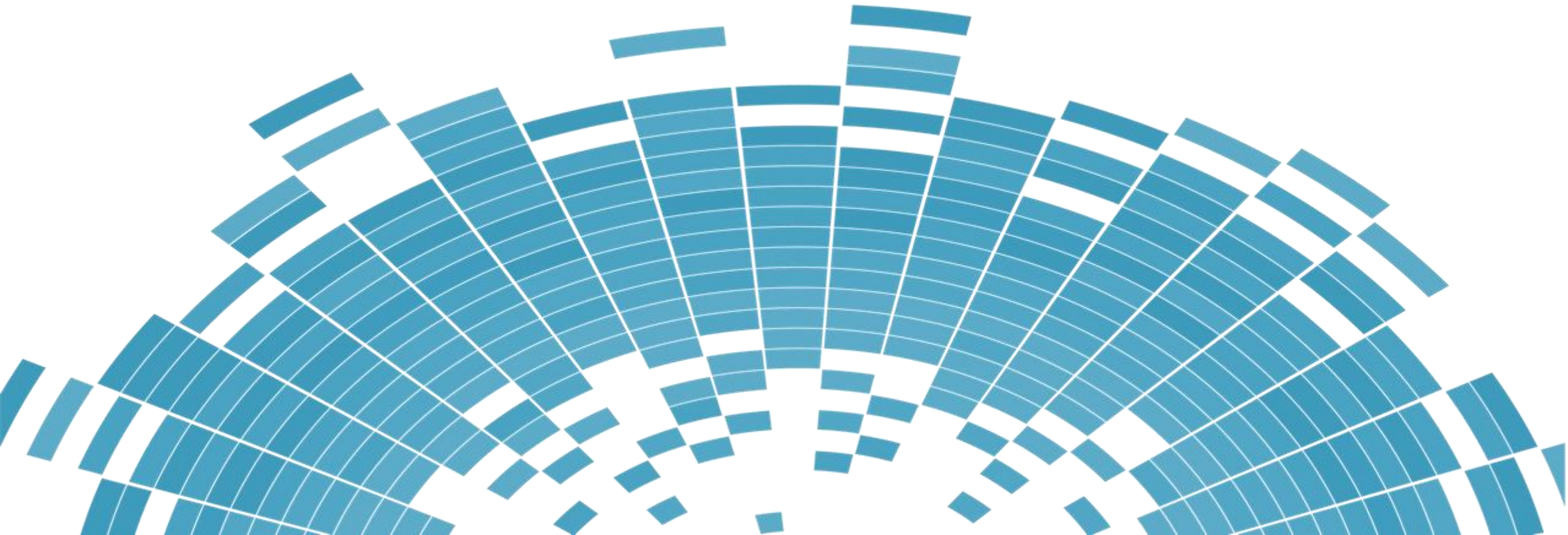
North-South 2 Cross-Section
Møllevej 9, Nivå, Denmark

Fracture Emplacement – Summary of Results

- DPT-JI process is faster than conventional hydraulic fracturing
- Daylighting observed at 4 locations (historical borings, unknown infrastructure)
- Emplaced fractures subhorizontal, overlapping, consistent with design
- mZVI-filled fractures detected 423 times
- Natural vertical fractures filled with mZVI observed at 22 locations
- Fracture thickness
 - range: 1 to 111mm
 - Typical: 2 – 4mm
- Fracture length / ROI
 - range: 1.7 to 5.7m
 - Typical: 3.5

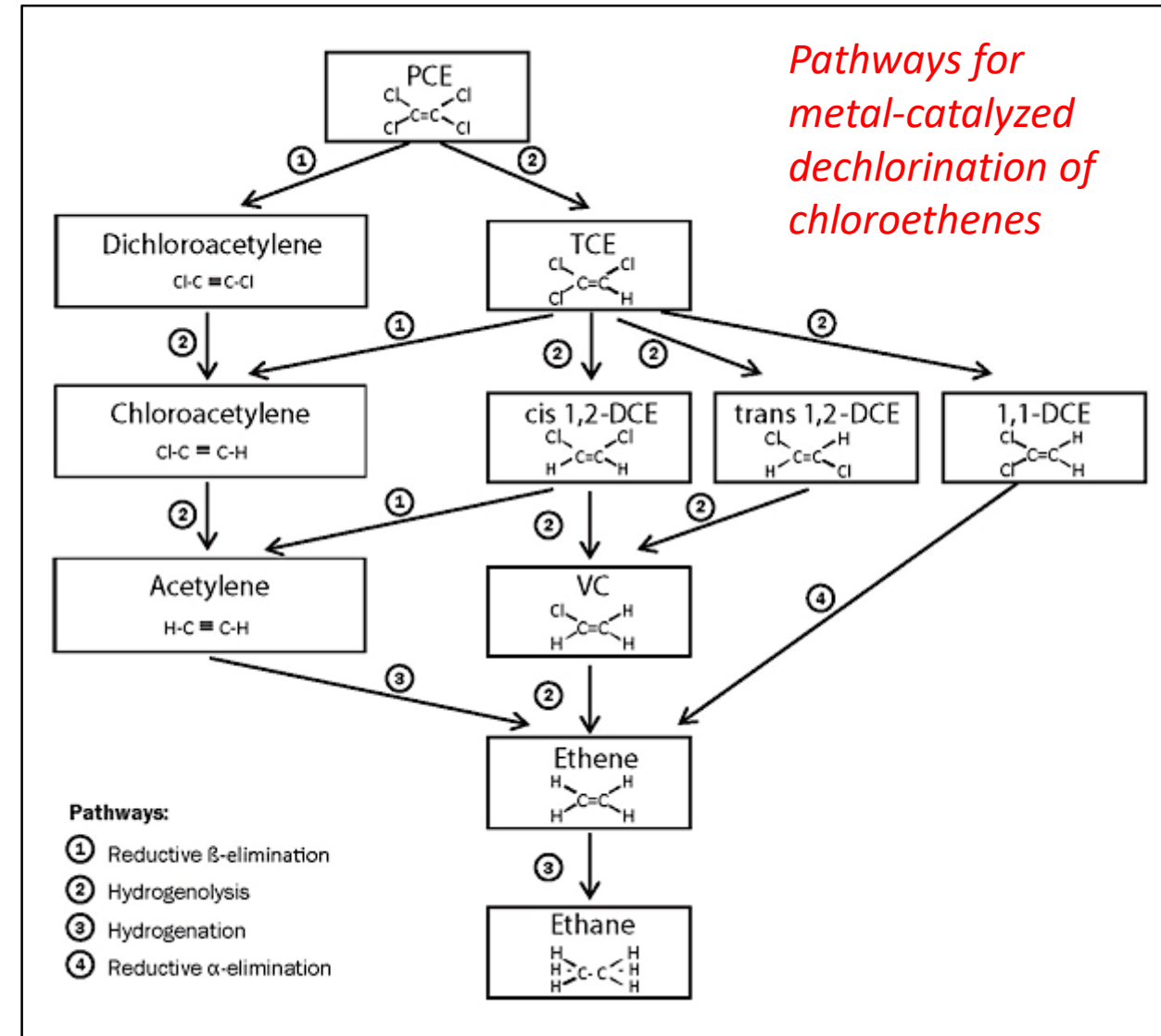


mZVI Treatment Performance Full-scale Source Area Remediation at Møllevej 9, Nivå



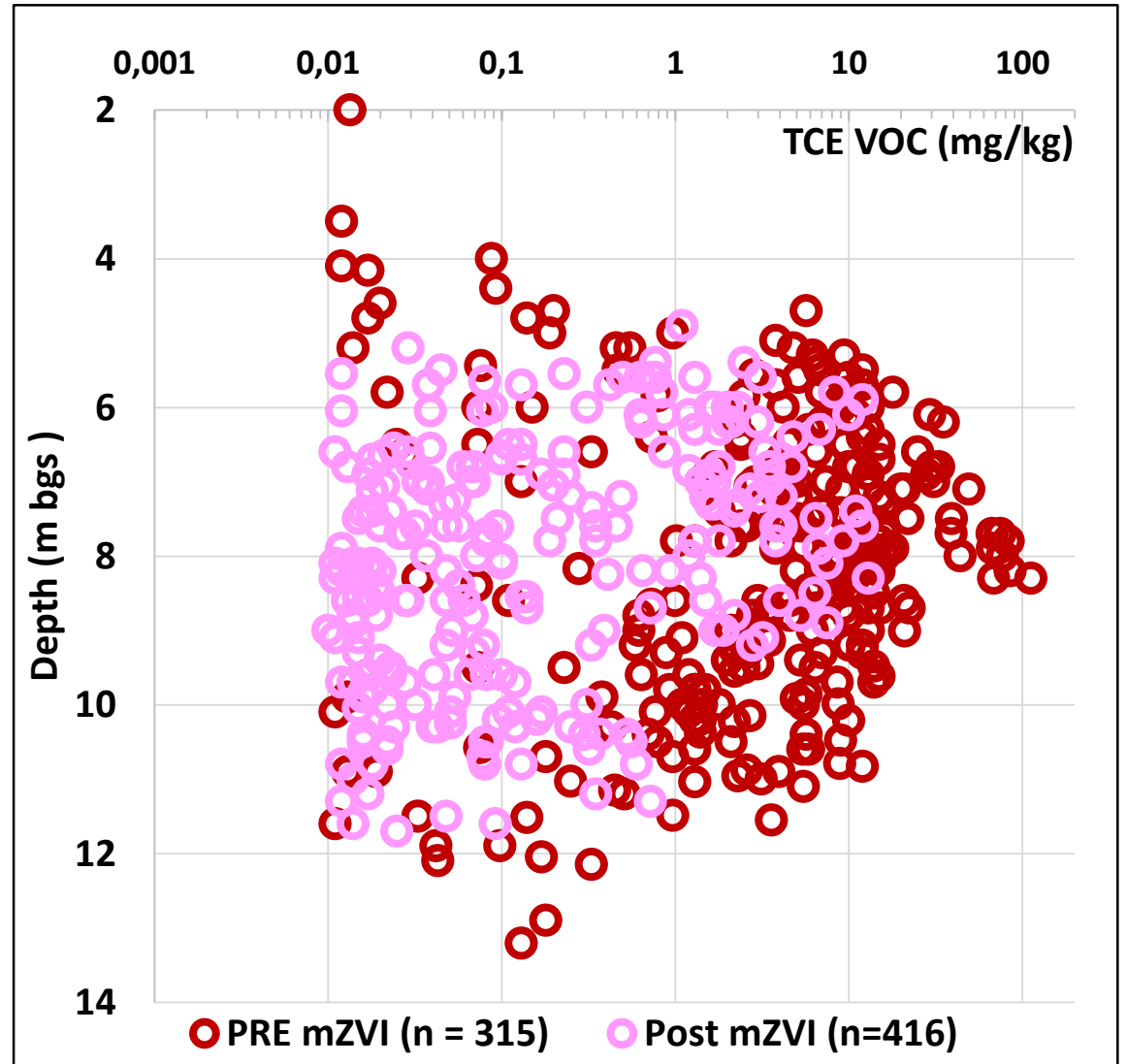
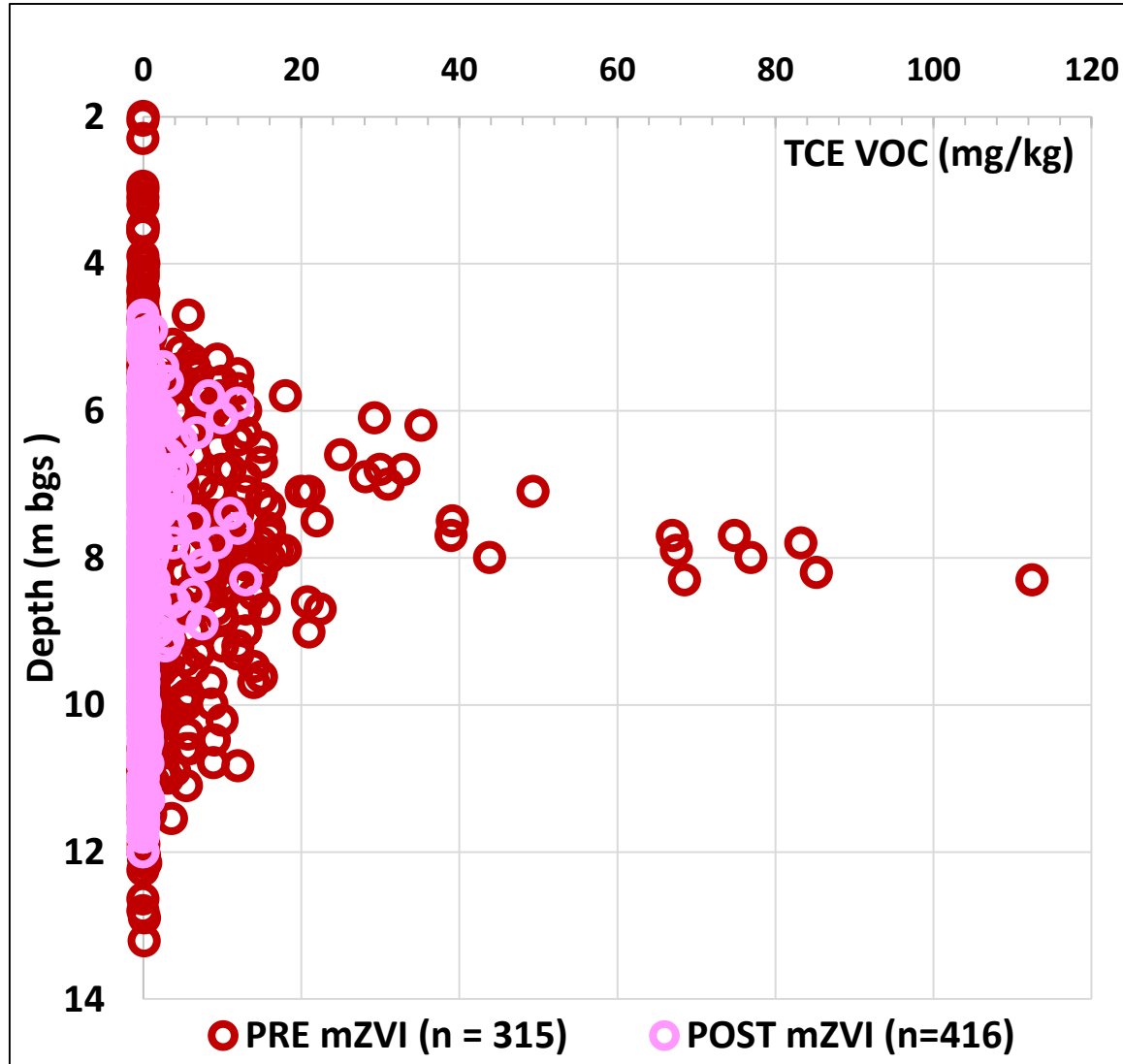
Measuring Performance of Remediation by mZVI

- Soil core sampling annually at 14 locations (1,951 soil samples)
- Development of EVS (Arcview/GIS) model to estimate CVOC mass in TTZ
- Groundwater sampling two times per year in Years 1-4; one sampling event in Year 5 and Year 6
 - at ~ 13 well clusters (3 wells per cluster)
 - 385 groundwater samples
- Estimation of CVOC mass discharge across transects
- MIP/HPT to inform soil boring locations
- CSIA – dual isotope $^{37}\text{Cl}/^{35}\text{Cl}$, $^{13}\text{C}/^{12}\text{C}$ to evaluate mechanisms
- Biomarkers for dechlorinating bacteria



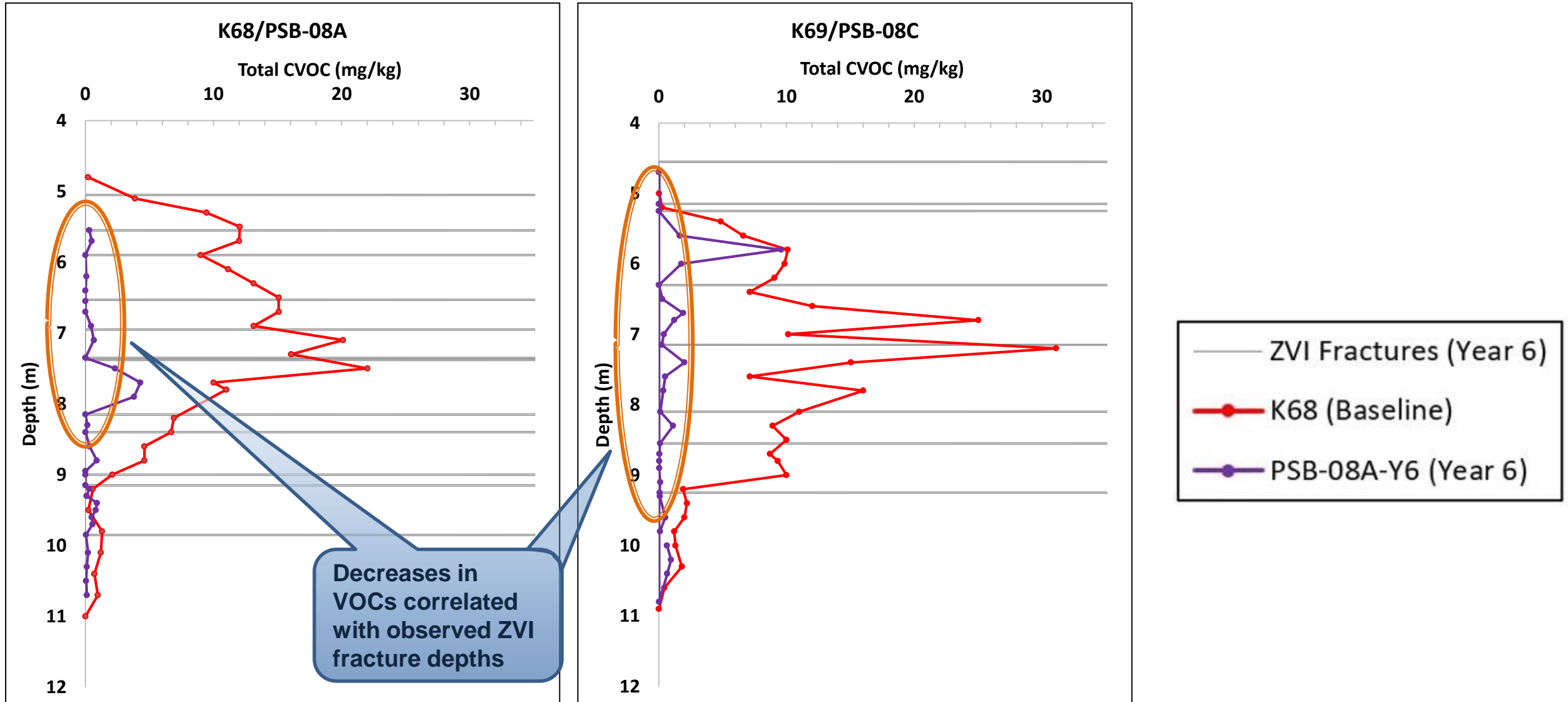
Example Soil Results – TCE Baseline vs. Year 6

All Soil Samples

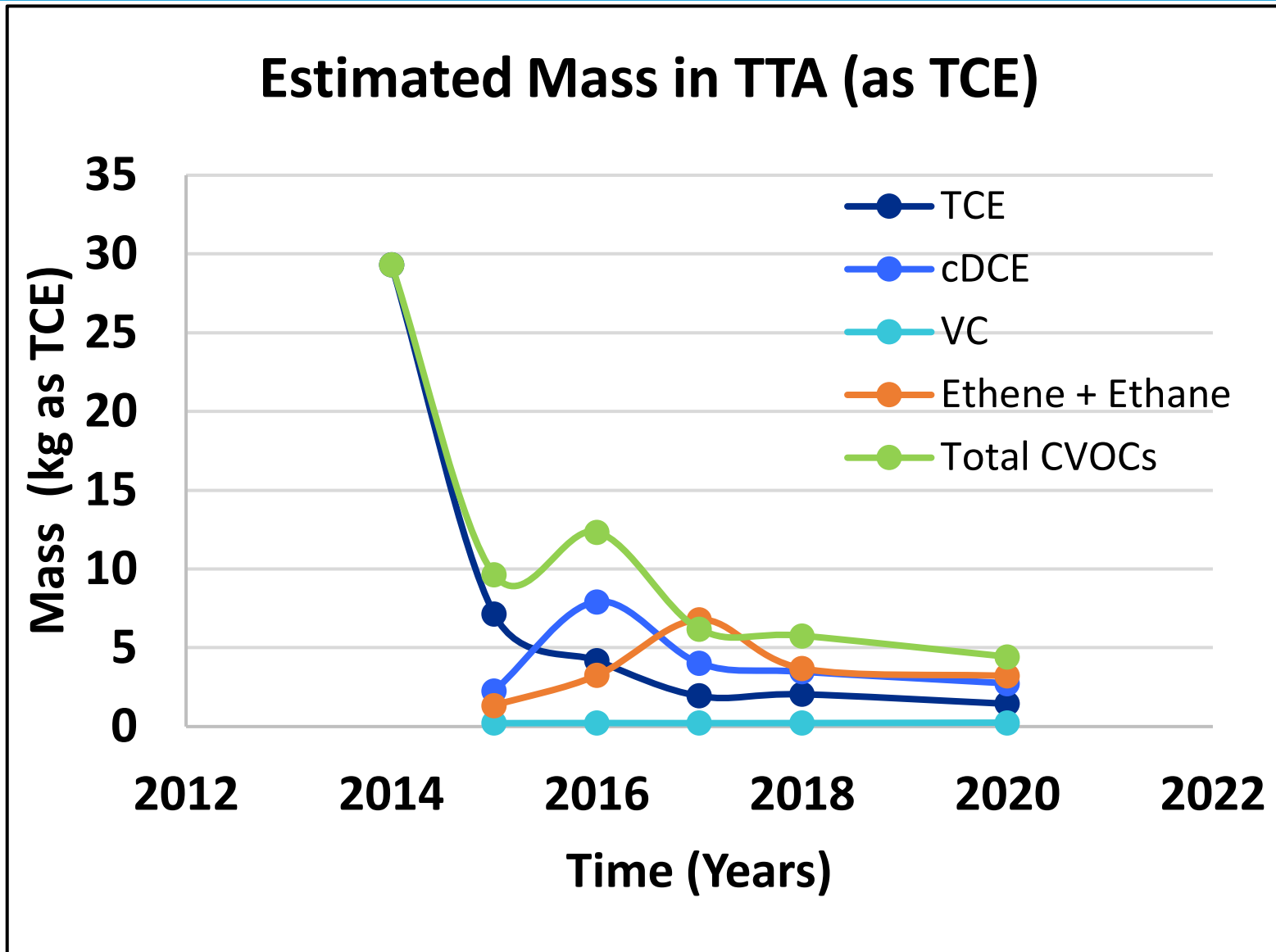


Example Soil Results – TCE Baseline vs. Year 6

Borings K68 & K69



Change in CVOC Mass in Target Treatment Zone (TTZ) - (EVS (Arcview/GIS) Model Domain)



Distribution of Total VOCs in Soil – Baseline to Year 6

Nov 2014 (Baseline)

June 2016

June 2018

June 2020

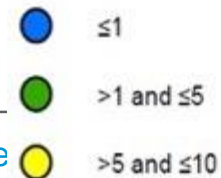
58% Reduction in 18 months

81% Reduction in 42 months

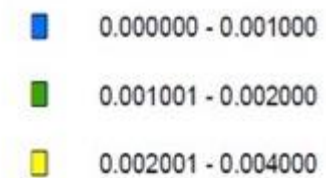
85% Reduction in 66 months

Leg

Total CVOC Concentration
(mg/kg)

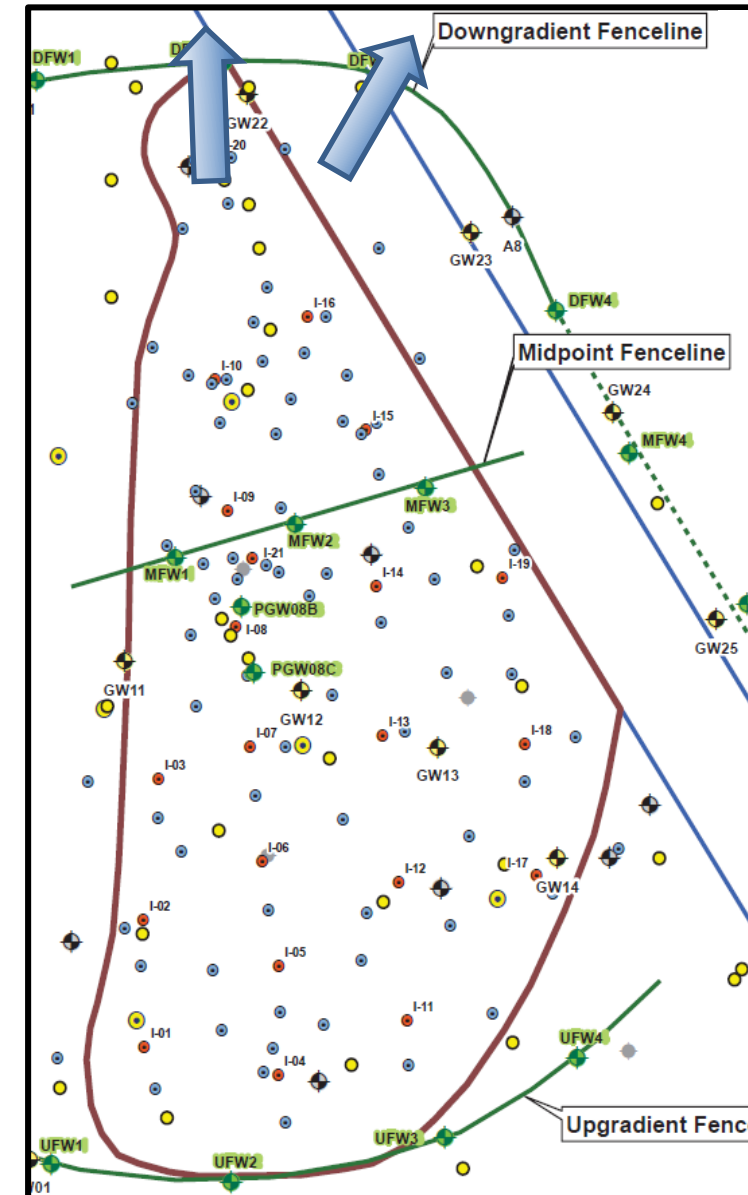
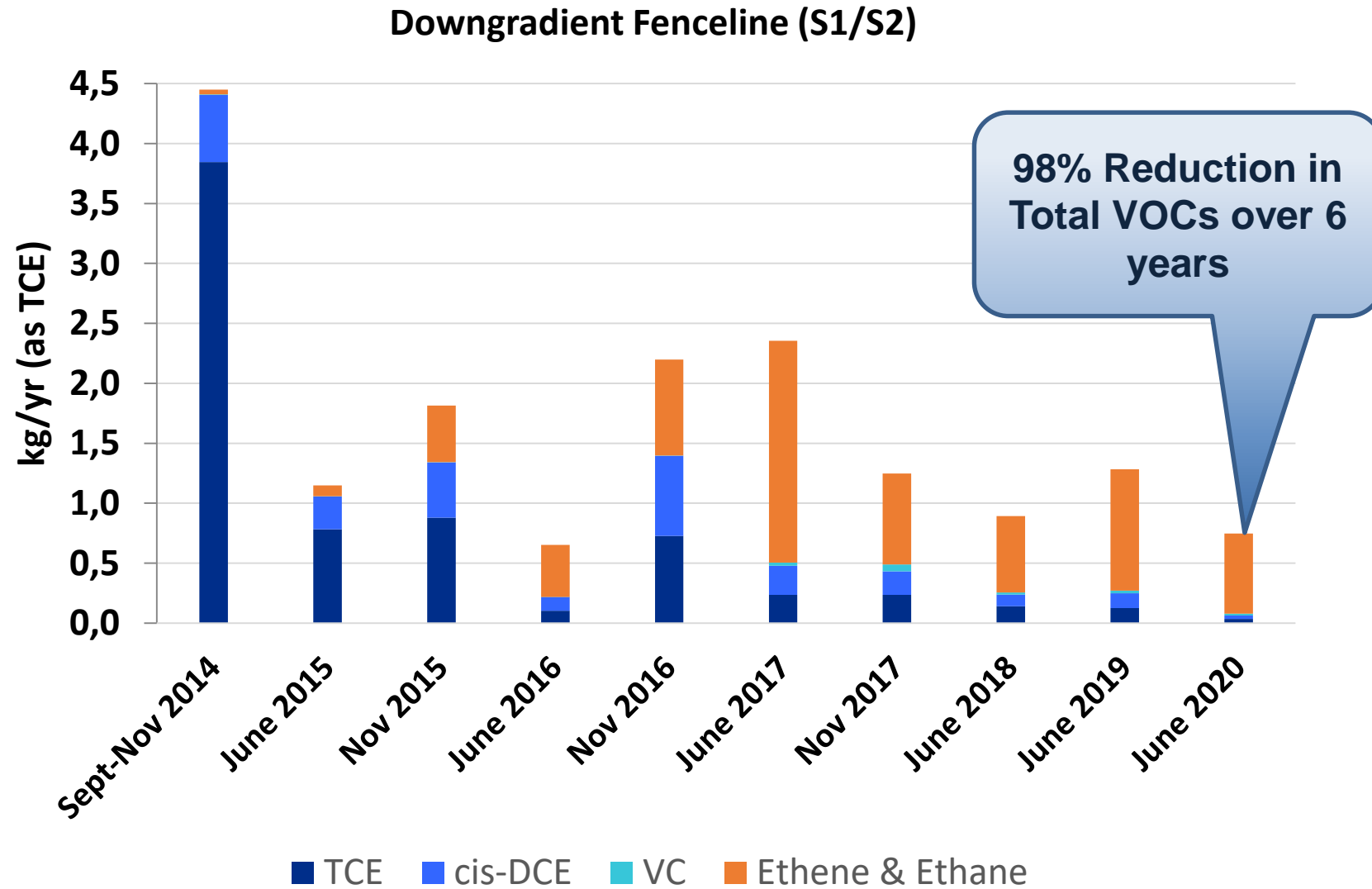


Sum total CVOC Mass/Grid
Column (kg)

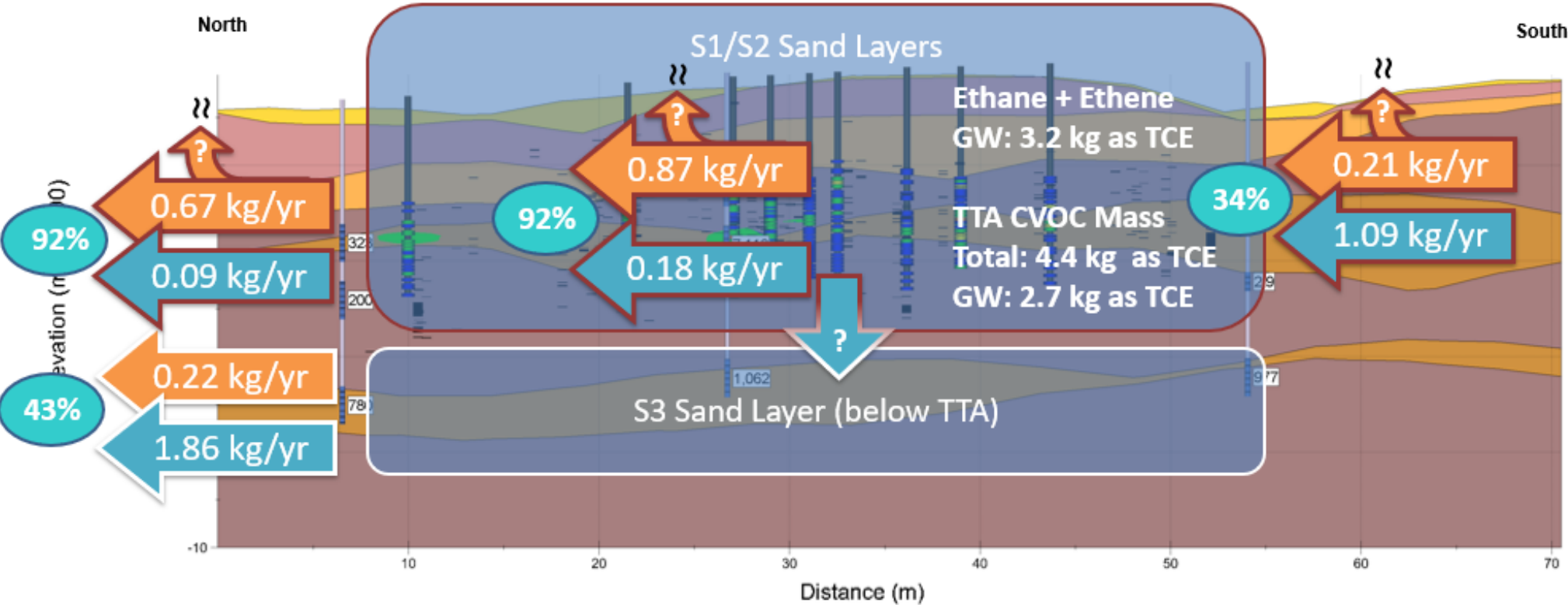


engine

Mass Discharge VOCs in Groundwater from TTZ



June 2020 Total Mass in TTA &
Groundwater Discharge Through TTA



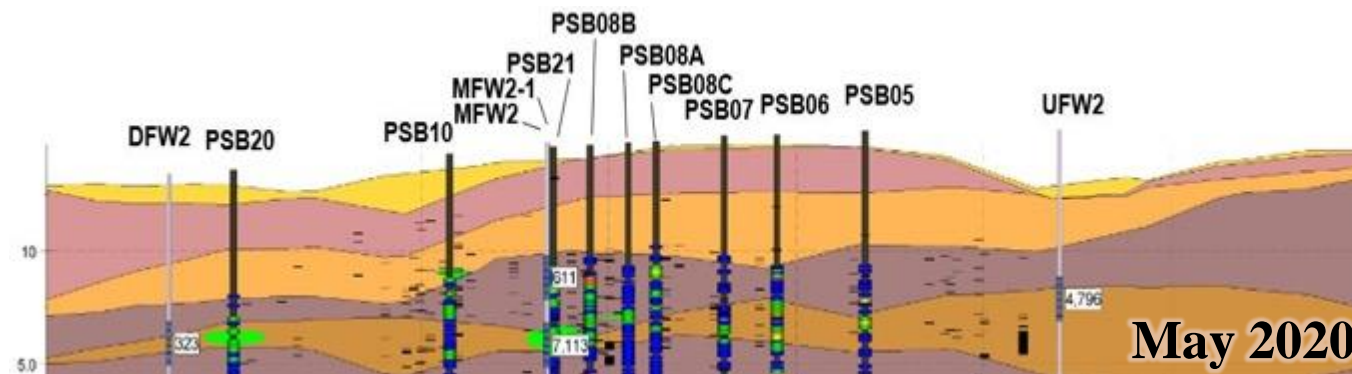
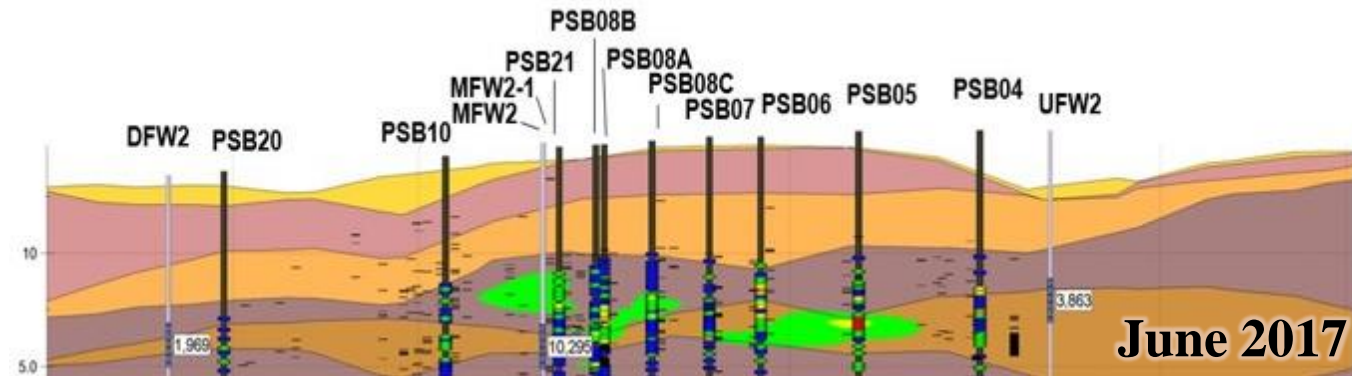
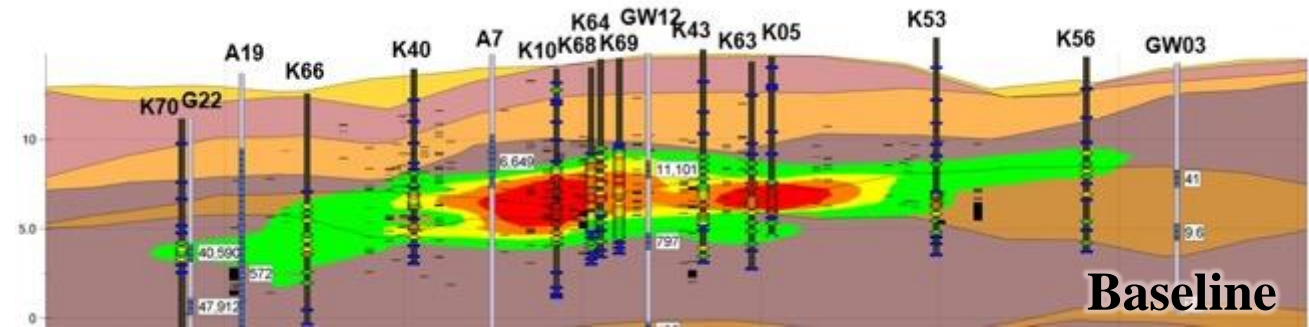
June 2020 Mass Discharge (kg/yr as TCE)

Dechlorination Score (%)



mZVI Treatment Performance – Summary of Results

- mZVI remedy reduced CVOC mass discharge by 98% in 6 years
- mZVI completely destroyed 95% of the initial baseline CVOC mass over 6 years
- CVOCs flowed from upgradient into the TTZ. The “extra” CVOCs reduced apparent CVOC mass destruction to 85% in 6 years
- Ethene + ethane are primary end products
- Biodegradation of guar likely stimulated biological reductive dechlorination (cDCE and VC production)

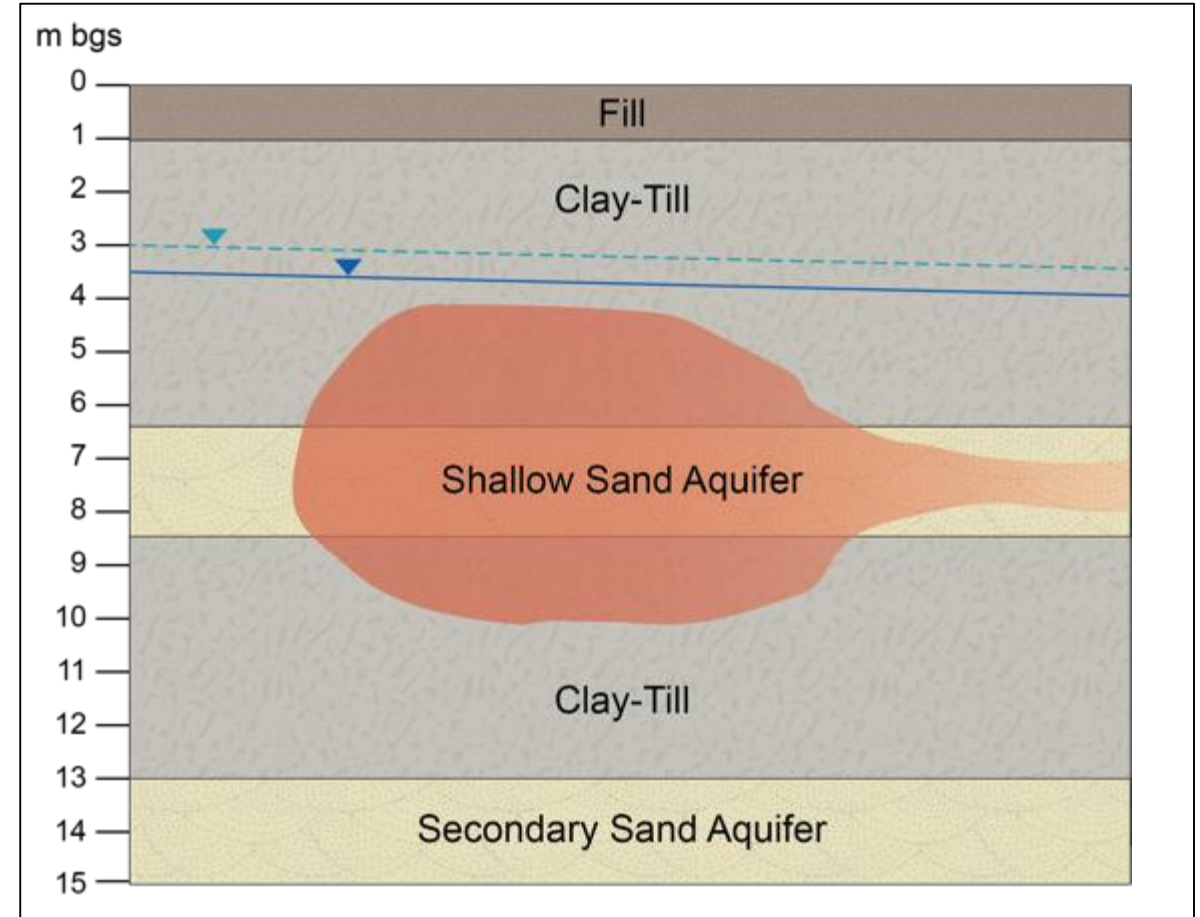


DPT Jet Injection Cost & Performance Report



Comparison of five remediation technologies appropriate for clay till

1. DPT-JI
2. Excavation
3. Electrokinetically-enhanced bioremediation (EK-BIO)
4. In situ thermal desorption (ISTD)
5. ISCO – in situ solidification/stabilization (ISCO-ISS)



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Model Site – Scoring of Remedial Alternatives

Treatment Technology	Scoring Criteria (ranked from 1 to 5 with 1 being best)				
	Cost	Certainty	Duration of Remedy Implementation	Time of Remedy Completion	Sustainability/ Carbon Footprint
DPT-JI mZVI	1	3	1	5	1
ISS-ISCO	3	2	1	1	5
ISTD	3	2	3	1-2	3
Excavation	5	1	2	1	4
EK-BIO	5	3	5	3	2

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DPT - Jet Injection Provides:

1) Controlled delivery of remediation amendments in unconsolidated low-permeability geologic matrices:

- Clay till, saprolite, weathered bedrock

2) Competitive costs for treatment:

- 800-1000 DKK/m³ for mZVI treatment of chlorinated solvent source areas in clay till
- Less expensive than ISTD, excavation, ISCO-ISS, and EK-BIO

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Questions?

